

JMS will generate a drawing specific to your order!

GENERAL NOTES

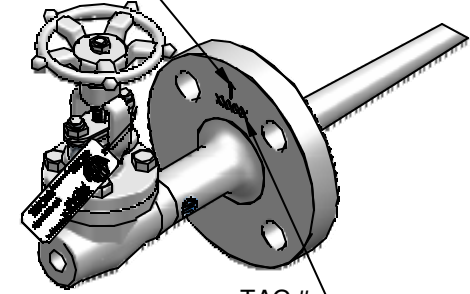
- 1) - BREAK AND DEBURR ALL SHARP EDGES.
- 2) - STAMP TAG# BELOW ARROW (1/4" TEXT).
- 3) - LASER ETCHED TAGGING DATA.

TESTING AND DOCUMENTATION REQUIREMENTS:

- A. EXTERNAL HYDROSTATIC PRESSURE TEST TO 2175 PSIG @ AMBIENT FOR 15 MINUTES. WHEN PERFORMING TEST, VALVE (ITEM #3) NEEDS TO BE PLUGGED. (AFTER CUTTING TIP).
- B. INTERNAL HYDROSTATIC PRESSURE TEST TO 2175 PSIG @ AMBIENT FOR 15 MINUTES. (BEFORE CUTTING TIP).
- C. LIQUID DYE PENERANT INSPECT ALL WELDS.
- D. POSITIVE MATERIAL IDENTIFICATION W/ CARBON CONTENT FOR VALVE (ITEM #3), BAR (ITEM #1), FLANGE (ITEM #2), AND WELD.
- E. WAKE FREQUENCY CALCULATIONS.
- F. MILL TEST REPORTS FOR BAR (ITEM #1), FLANGE (ITEM #2), VALVE (ITEM #3), & WELD.
- G. 100% RADIOGRAPHY PER ASME B31.3 (NORMAL SERVICE). RADIOGRAPHY TO BE DONE PRIOR TO WELDING VALVE ON.

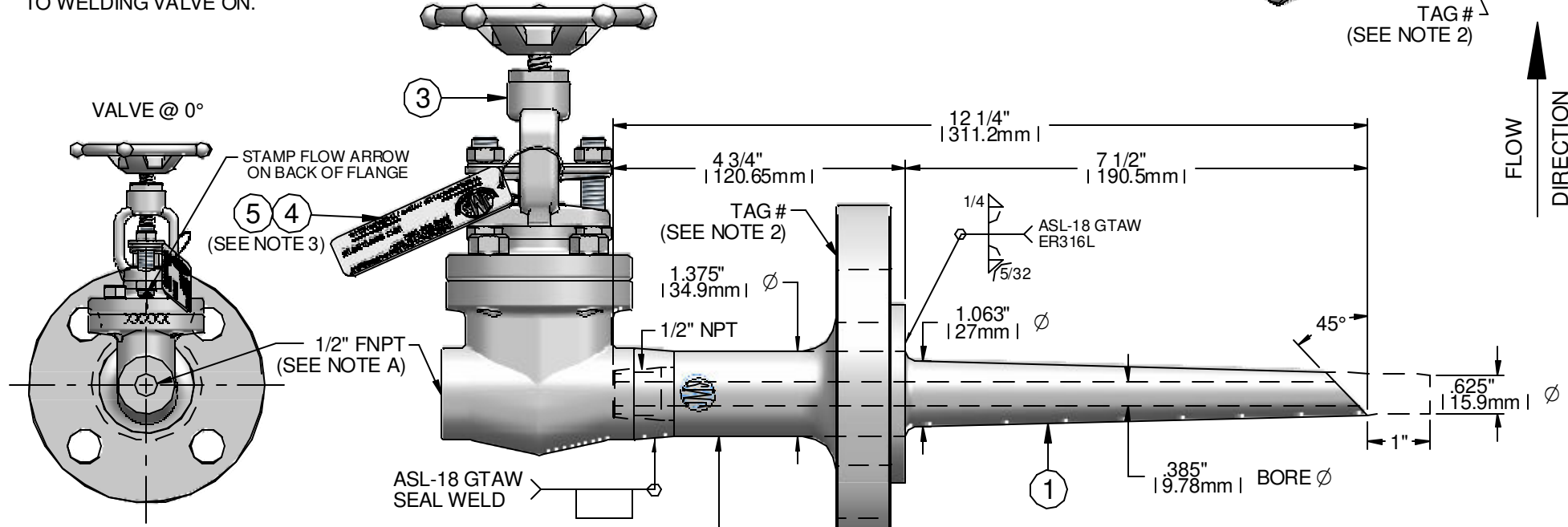
FOR CUSTOMER APPROVAL	
DATE:	_____
INITIALS:	_____

ARROW STAMPED ON COLD SIDE OF FLANGE INDICATES FLOW DIRECTION



TAG # (SEE NOTE 2)

↑
FLOW DIRECTION



TAGGING DATA:
TAG #. 7AA013E
SERVICE: (DO)
HEXENE DRYER OUTLET

STAMPING
"A"
MATERIAL
BAR #
TAG #

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Company Name: JMS Southeast, Inc.		Project Name:	
CUST. DRAWING:		Reference Data:	
SHT. NO. REV. NO.		QT#:	
Drawing #:		ERF #:	
Rev 00		pg 1 of 1	

#	DESCRIPTION
1	CUSTOM SAMPLE THERMOWELL, FLANGED, 1 1/2" 600# RF (FULL PEN. WELD) F316LSS B16.5 SA-182, TAPERED (1.063" TO .677") W/ 45° OPEN TIP, MALE 1/2" NPT, .385" BORE, 316SS SA-479
2	FLANGE, BLIND, 1 1/2", 600#, RF, (FULL PEN. WELD), F316L SS B16.5 SA-182
3	GATE VALVE, 1/2" FNPT X 1/2" FNPT, 1500# STANDARD PORT, F316L SS (BONNEY FORGE: 9HL-18L-T)
4	JMS TAG, SS
5	WIRE SEAL, SS WIRE WITH LEAD DISC

Approvals	Initials	Date
Drafting		
Engineering		
Second		

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